



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Ace Precision Machining Corp

*977 Blue Ribbon Circle North
Oconomowoc, WI 53066-8666
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 5111175630
Expiration Date: 30 April 2019

*Joseph G. Pinto
Executive Vice President and Chief Operating Officer*



SCOPE OF ACCREDITATION

Heat Treating

Ace Precision Machining Corp
977 Blue Ribbon Circle North
Oconomowoc, WI 53066-8666

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev I - Nadcap Audit Criteria for Heat Treating (AC7102/S and AC7102/8 must also be selected) (to be used on audits before 3 December 2017)

Aluminum Alloys – AC7102/2 must also be selected

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels – Customer Specs

Stainless Steels – Industry Specs – Check any applicable boxes

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

AC7102S Rev G - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 16 April, 2017)

U00 None

AC7102/1 Rev F - Nadcap Audit Criteria for Brazing (to be used on audits on/after 10 July 2016)

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102/2 Rev C - Nadcap Audit Criteria for Aluminum Heat Treating

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

AC7102/5 Rev C - Nadcap Audit Criteria for Hardness and/or Conductivity Testing for Heat Treating (to be used on before 3 September 2017)

Hardness – Rockwell – Check any applicable boxes

AC7102/8 - Nadcap Audit Criteria for Pyrometry

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Ace Precision Machining Corp

*W146 N5714 Enterprise Ave
Menomonee Falls, WI 53051
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 3095175629
Expiration Date: 30 April 2019

Joseph G. Pinto
Executive Vice President and Chief Operating Officer



SCOPE OF ACCREDITATION

Heat Treating

Ace Precision Machining Corp
W146 N5714 Enterprise Ave
Menomonee Falls, WI 53051

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev I - Nadcap Audit Criteria for Heat Treating (AC7102/S and AC7102/8 must also be selected) (to be used on audits before 3 December 2017)

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels – Customer Specs

Stainless Steels – Industry Specs – Check any applicable boxes

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

AC7102S Rev G - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 16 April, 2017)

U00 None

AC7102/1 Rev F - Nadcap Audit Criteria for Brazing (to be used on audits on/after 10 July 2016)

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102/8 - Nadcap Audit Criteria for Pyrometry

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

Ace Precision Machining Corp
Menomonee Falls, WI

#2

AMS2750