



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Ace Precision Machining Corp

*977 Blue Ribbon Circle North
Oconomowoc, WI 53066-8666
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 5111161785
Expiration Date: 31 October 2017

Joseph G. Pinto
Executive Vice President and Chief Operating Officer



SCOPE OF ACCREDITATION

Heat Treating

Ace Precision Machining Corp
977 Blue Ribbon Circle North
Oconomowoc, WI 53066-8666

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev H - Nadcap Audit Criteria for Heat Treating (AC7102/S and AC7102/8 must also be selected)

Aluminum Alloys – AC7102/2 must also be selected
Brazing – AC7102/1 must also be selected
Nickel and Cobalt Alloys – Industry Specs
Nickel and Cobalt Alloys – Customer Specs
Stainless Steels – Customer Specs
Stainless Steels – Industry Specs
Stainless Steels, Martensitic – Customer Specs
Stainless Steels, Precipitation Hardening – Customer Specs
Stainless Steels, Precipitation Hardening – Industry Specs
Vacuum Heat Treating – Customer Specs
Vacuum Heat Treating – Industry Specs

AC7102S Rev F - Nadcap Supplemental Audit Criteria for Heat Treating

U00 None

AC7102/1 Rev E - Nadcap Audit Criteria for Brazing (to be used on audits before 10 July 2015)

Vacuum Brazing – Customer Specs
Vacuum Brazing – Industry Specs
AMS 2675
Industry Spec – Other – Vacuum Brazing

AC7102/2 Rev C - Nadcap Audit Criteria for Aluminum Heat Treating

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs

AC7102/5 Rev C - Nadcap Audit Criteria for Hardness and/or Conductivity Testing for Heat Treating

Hardness – Rockwell

AC7102/8 - Nadcap Audit Criteria for Pyrometry

Pyrometry – Customer Specs

Pyrometry – Industry Specs

AMS 2750



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Ace Precision Machining Corp

*W146 N5714 Enterprise Ave
Menomonee Falls, WI 53051
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 3095161784
Expiration Date: 31 October 2017

Joseph G. Pinto
Executive Vice President and Chief Operating Officer



SCOPE OF ACCREDITATION

Heat Treating

Ace Precision Machining Corp
W146 N5714 Enterprise Ave
Menomonee Falls, WI 53051

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev H - Nadcap Audit Criteria for Heat Treating (AC7102/S and AC7102/8 must also be selected)

Brazing – AC7102/1 must also be selected
Nickel and Cobalt Alloys – Industry Specs
 Industry Spec – Other
Nickel and Cobalt Alloys– Customer Specs
Stainless Steels – Customer Specs
Stainless Steels – Industry Specs
Stainless Steels, Precipitation Hardening – Customer Specs
Vacuum Heat Treating – Customer Specs
Vacuum Heat Treating – Industry Specs

AC7102S Rev F - Nadcap Supplemental Audit Criteria for Heat Treating

U00 None

AC7102/1 Rev E - Nadcap Audit Criteria for Brazing (to be used on audits before 10 July 2015)

Vacuum Brazing – Customer Specs
Vacuum Brazing – Industry Specs
 Industry Spec – Other – Vacuum Brazing

AC7102/8 - Nadcap Audit Criteria for Pyrometry

Pyrometry – Customer Specs
Pyrometry – Industry Specs
 AMS 2750